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D5730-041
Job Sheet 201153



Part No: D5730-041

Job Qty: 4 pcs **DAS**

Part Name: Lug Assembly



6 21
9-85

Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/26/19

Job Tracking No:

Due Date: 9/30/19

Created By: Linda Lacelle

Type: AOG

Description:

Note: DWG D5730 REV.A IPP REV:A 19.05.31 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter / Supplier Lead Time	Sign-off
					Setup Hrs	Run Hrs		
140	Large Fab - Welded Assy-1	4 pcs	9/30/19		0.00	1.00	Large Fab - 1	
							Large Fab - 10	
							Large Fab - 2	MV
							Large Fab - 3	
							Large Fab - 4	
							Large Fab - 5	
							Large Fab - 6	
							Large Fab - 7	
							Large Fab - 8	
							Large Fab - 9	
							Large Fab - 11 (Various)	
150	QC 9	4 pcs	9/30/19		0.00	0.00	QC 9 - 10	
							QC 9 - 18	
							QC 9 - 24	
							QC 9 - 43	
							QC 9 - 50	EL
							QC 9 - 9	
160	QC 5	4 pcs	9/30/19		0.00	4.00	QC 5 - 10	
							QC 5 - 12	
							QC 5 - 17	
							QC 5 - 18	
							QC 5 - 19	
							QC 5 - 22	
							QC 5 - 24	
							QC 5 - 3	
							QC 5 - 43	
							QC 5 - 49	
							QC 5 - 51	
							QC 5 - 58	
							QC 5 - 68	



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Container No: S218411



Job No: D5730-041

Job No: 201153

Serial No/Batch: S218411

Revision: A

Inspector:

Date:

Instructions: Various STC's

Date: 09/30/19

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				QC 5 - 9	
				QC 5 - 50	2
				QC 5 - 30	
				QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	
170 Powdercoat - 12 Gloss	4	9/30/19	0.00 0.08	Powdercoat - 1 - B4B	
Black(S) (Spray paint)	pcs			Powdercoat - 2 - B4B	
				Powdercoat - 3 - B4B	
				Powdercoat - 4 - B4B	19-10-1
180 QC 3 (QC 14)	4	9/30/19	0.00 4.00	QC 3 - 10	
	pcs			QC 3 - 13	
				QC 3 - 15	
				QC 3 - 17	
				QC 3 - 18	
				QC 3 - 2	
				QC 3 - 28	
				QC 3 - 3	
				QC 3 - 30	
				QC 3 - 34	
				QC 3 - 36	
				QC 3 - 41	
				QC 3 - 51	
				QC 3 - 58	
				QC 3 - 59	
				QC 3 - 68	
				QC 3 - 9	
				QC 3 - 40	
				QC 3 - 19	
				QC 3 - 43	DAS
				QC 3 - 24	81
				QC 3 - 61	9-89
				QC 3 - 81	
190 Packaging 3-1 - Stock - B4B	4	9/30/19	0.00 4.00	Packaging 3 - 1 - B4B	
	pcs			Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	ST 532A
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	

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Wed 2019-10-02
Oscar

				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
200 QC 21 - SA	6	4 pcs	9/30/19 0.00 4.00	QC 21 - SA - 21 ✓	ST 532A
				QC 21 - SA - 70	DAS 21
				QC 21 - SA - 53	OCT 02 2019

Part Op 140 - (Weld per dwg A/R S.S. rod Batch: M136585) 1- Weld using location Jig DT9625 as per Dwg D3414 A/R S.S.
 Descriptions: welding rod Batch: M136585

150 - (QC9- Inspect visual per QSI004- Fusion Welds)

160 - (QC5- Inspect part completeness to step on W/O)

170 - (Black Gloss(Ref:4.3.5.14) per QSI005 4.3-Steel) START TIME: _____ OVEN TEMPERATURE: _____

FINISH TIME: _____ Primer 5200399 Paint 5210653

180 - (QC3- Inspect Part Finish)

190 - (Identify as per dwg & Stock Location: _____)

200 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation
D3414-1	Lug Bracket	4 pcs (1 ea)	140-Large Fab - Welded Assy-1
D5730-1	Lug	4 pcs (1 ea)	140-Large Fab - Welded Assy-1

Container

5217496
5217541

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
140-Large Fab - Welded Assy-1	D3414-1	4	0	0
	D5730-1	4	0	0

Part Specifications

Specifications could not be found.

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